

Kit Contents

Unassembled carts (pn. 460-040107) are shipped in two boxes. For assembled carts (1 box / pn. 460-040106), begin with Mounting The Charger on page 3.

Required Tools

1 – 13mm Nut Driver or Socket Wrench (Bolts A/B)

1 – 14mm Nut Driver or Socket Wrench (Bolt C)



IMPORTANT: Assemble using **HAND TOOLS ONLY**.

Do not use impact and/or impact sockets when assembling the charger cart.



IMPORTANT: Do **NOT** overtorque bolts.

Bolt A/B torque value: 14 n/mm (80 in-lb.)

Bolt C torque value 25 n/mm (143 in-lb)

Part	Qty.	Description
	1	Top Shelf Panel
	1	LH Cart Side Panel
	1	RH Cart Side Panel

Part	Qty.	Description
	1	Middle Shelf Panel
	1	Base w Wheel Assembly
	1	Charger Locking Plate
	16	Bolt A Bag #270
	2	Bolt B Bag #287
	18	Lock Washer A Bag #094
	2	Bolt C Bag #271
	2	Lock Washer B Bag #095
	4	Corner Bumper

Assembly

1. Use four (4) bolt A ([Bag #270](#)) and four (4) lock washer A ([Bag #094](#)) to attach the middle shelf to the left side panel.



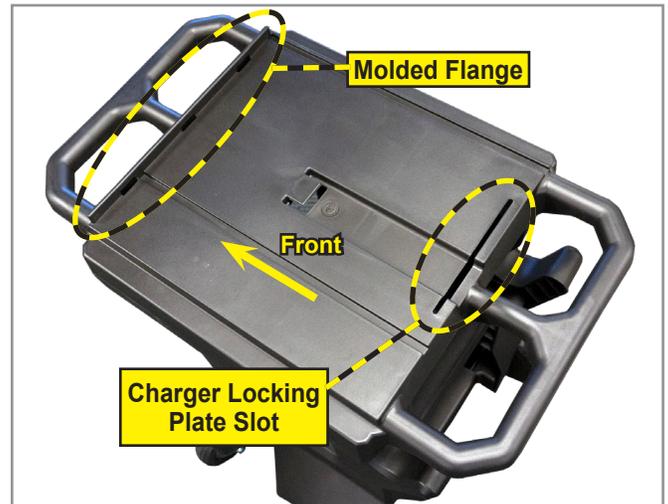
2. Use the same procedure to attach the the middle shelf to the right side panel.
3. Use four (4) bolt A ([Bag #270](#)) and four (4) lock washer A ([Bag #094](#)) to attach the base wheel assembly to the bottom of the side panels (two per side panel).



4. Secure the side panels to the front of the base by threading two (2) bolt B ([Bag #287](#)) with two (2) lock washer A ([Bag #094](#)) through the openings in the front wheel mounts.



5. Orient the top shelf on the side panels so the molded flange is over the smaller front wheels and the slot for the Charger Locking Plate over the larger rear wheels.



6. Use four (4) bolt A ([Bag #270](#)) and four (4) lock washer A ([Bag #094](#)) to attach the top panel to the tops of the side panels (two per side panel).

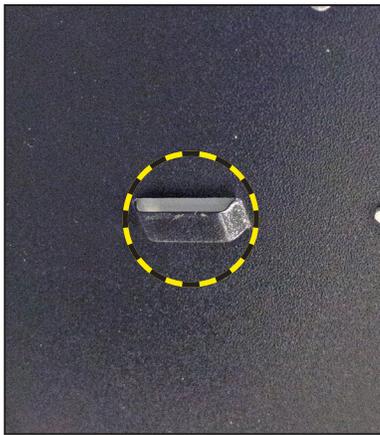


Mounting The Charger



NOTE: Charger shipped in a separate box.

1. Place the DCA-8000 on the cart with the locking loop on the bottom of the charger in the locking tab channel in the cart top.
2. With the cart secured and restricted from rolling, quickly and firmly pop the DCA-8000 onto the Locking Tab molded into the top shelf. The front of the charger will be completely against the top panel front flange when the charger is all the way forward.



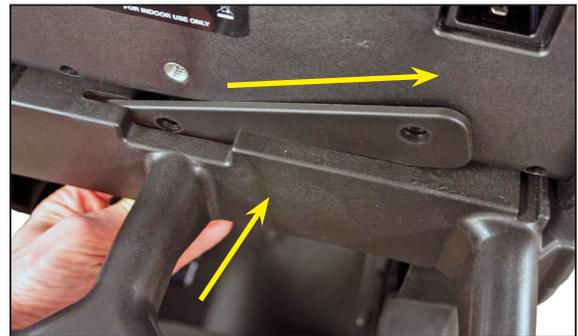
**DCA-8000 (Bottom)
Locking Loop on Bottom of Charger**



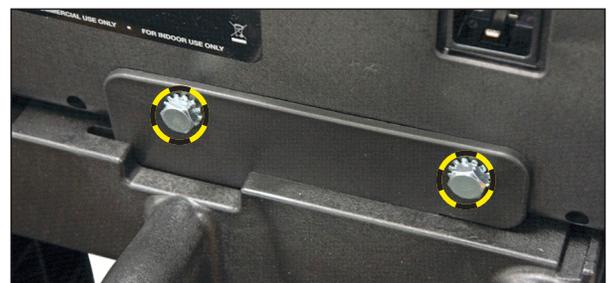
**Cart Top Shelf
Locking Tab and Channel**



3. Insert the Charger Locking Plate through the bottom of the top shelf slot and rotate it behind the rear of the charger.



4. Connect the Locking Plate to the back of the charger using the two (2) bolt C ([Bag #271](#)) and the two (2) lock washer B ([Bag #095](#)).



5. Snap the bumpers (x4) on each corner of the front and back cart handles.



The assembly process is now complete.

Please refer to the Quick Reference Guide found in the DCA-8000 box for cable installation and initial setup instructions.



www.midtronics.com

Corporate Headquarters

Willowbrook, IL USA
Phone: 1.630.323.2800
Canadian Inquiries
Toll Free: +1 1 866 592 8052

Midtronics b.v.

European Headquarters
Houten, The Netherlands
Serving Europe, Africa, the Middle
East, and The Netherlands
Phone: +31 306 868 150

Midtronics China

China Operations
Shenzhen, China
Phone: +86 755 2374 1010

Midtronics India

Navi Mumbai, India
Phone: +91 22 2756 4103/1513
Asia/Pacific (excluding China)
Contact Corporate Headquarters
Phone: +1.630.323.2800